

Work Order ID 132018

132018

April-23-15 9:58:11 AM

Page 1

Item ID: D139-799-029

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AW139 Hinged Fuel Cap

Stop

NS2

Start Date: 4/23/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/01/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

I

DAS
27
9-89

100

0.00

100

DAS
06
9-89

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile &type labels per PPP D139-799-029
CHG003

MAY 08 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
27
9-89

APR 28 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
06
9-89

MAY 08 2015

Work Order ID 132018

132018

Page 2

Item ID: D139-799-029

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: AW139 Hinged Fuel Cap

Stop ***NS2***

Start Date: 4/23/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/01/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

EPA - see LL before closing

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-029

Location: _____

PPP rev: _____

DAS
CS
9-09

MAY 08 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ MAY 12 2015

LL 1508-12

ENG 6005

Picklist Print

April-23-15 9:58:11 AM

Page 1

Work Order ID: 132018

132018

Parent Item: D139-799-029

D139-799-029

Parent Item Name: AW139 Hinged Fuel Cap

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD
REV:B 14.05.26 chg003/ ECN14-567 DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5043-041

Manufactured No

Each 55.0000

1

D5043-041

Fuel Cap Hinge Assembly

**

DAS
05
9-89

Location

Loc Qty

Loc Code

ST144

55

120846

25

120934

30

DAS
27
9-89

DAS
26
9-89

AN525-416R10

Purchased No

Each 34.0000

2

AN525-416R10

Screw

**

DAS
05
9-89

Location

Loc Qty

Loc Code

ST327

30

m129520

30

ST329

4

m129246

4

DAS
27
9-89

DAS
26
9-89

CB200

Purchased No

Each 29.0000

1

CB200

Acrylic Adhesive, 3.5G

**

DAS
05
9-89

Location

Loc Qty

Loc Code

CA2

20

m131897

20

frigo pk

9

130685

9

DAS
27
9-89

DAS
26
9-89

APR 28 2015